



2021 ACRS Certification

Austube Mills supplies a comprehensive range of steel products manufactured to AS/NZS 1163 for use in the construction industry.

Mill test certificates for these products demonstrate that the product conforms to the requirements of the relevant Australian Standard. ACRS certification is confirmation from an independent authority that the mill has demonstrated capability to manufacture the products to the relevant Australian Standards and does so consistently.

All products supplied by Austube Mills that are covered by an ACRS Certificate are included in the 2021 Compendium of ACRS Certificates.



ACRS Certification

Standard	Location	City/State	Country	Product	Page
AS/NZS 1163: 2016	Newcastle	NSW	Australia	Cold formed structural steel hollow sections	3 - 4
	Acacia Ridge	QLD	Australia	Cold formed structural steel hollow sections	5 - 6
	Dalian	Liaoning	China	Cold formed structural steel hollow sections	7 - 8
	Dalian	Liaoning	China	Cold formed structural steel hollow sections	9 - 10
	Sakai	Osaka	Japan	Cold formed structural steel hollow sections	11 - 12

VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

Certificate Number: 111103



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS
NEWCASTLE, NSW

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

Scope of Certification

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016 and AS/NZS 5131:2016, Structural steelwork – Fabrication and erection, plus the requirements of the “Materials” and “Fabrication” sections of AS 4100:2020 Steel structures, or AS/NZS 5100.6:2017 Bridge design – Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of
ACRS Board:

Philip Sanders, Executive Director

Valid until:

31 December 2021

First certified:

November 2011

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www.jas-anz.org/register

VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

*Products assessed by ACRS to AS/NZS 1163:2016
To be read in conjunction with Certificate Number: 111103*



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS
NEWCASTLE, NSW

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by "✓", below and is entitled to use the ACRS mark with these products.

Cold-Formed Structural Steel Hollow Sections to AS/NZS 1163:2016

Structural Sections	Size	Gauge						
			C250	C250L0	C350	C350L0	C450	C450L0
RHS	65mmx35mm to 200mmx100mm	1.6 to 9.0mm			✓	✓	✓	✓
SHS	40mm to 152mm	1.6 to 9.0mm			✓	✓	✓	✓

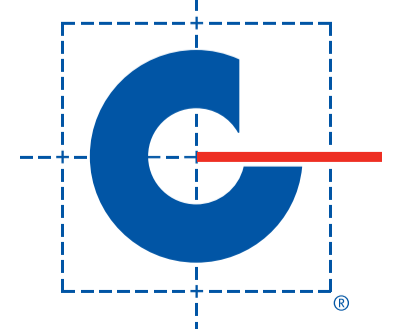
Marking



Tag



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VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

Certificate Number: 111104



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS
ACACIA RIDGE, QLD

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

Scope of Certification

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016 and AS/NZS 5131:2016, Structural steelwork – Fabrication and erection, plus the requirements of the “Materials” and “Fabrication” sections of AS 4100:2020 Steel structures, or AS/NZS 5100.6:2017 Bridge design – Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of
ACRS Board:

Philip Sanders, Executive Director

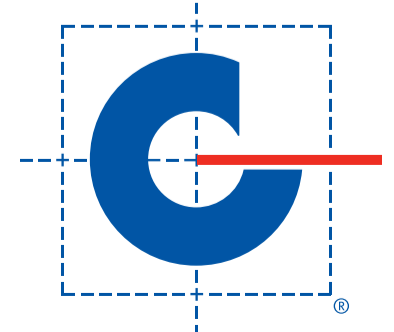
Valid until:

31 December 2021

First certified:

November 2011

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VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

*Products assessed by ACRS to AS/NZS 1163:2016
To be read in conjunction with Certificate Number: 111104*



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS
ACACIA RIDGE, QLD

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by "✓", below and is entitled to use the ACRS mark with these products.

Cold-Formed Structural Steel Hollow Sections to AS/NZS 1163:2016

Structural Sections	Size	Gauge						
			C250	C250LO	C350	C350LO	C450	C450LO
CHS	33.7mm to 165.1 mm	2.0 to 6.0mm	✓	✓	✓	✓		✓
RHS	50x20mm to 250x150mm	1.6 to 6.0mm		✓		✓		✓
SHS	25x25mm to 200x200mm	1.6 to 6.0mm	✓	✓	✓	✓	✓	✓

Marking



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VALID TO 31 DEC
2021

Australasian Certification Authority
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PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

Certificate Number: 191003



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS

Manufactured under exclusive agreement by Dalian Steelforce Hi-tech Ltd.

DALIAN, LIAONING, CHINA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

Scope of Certification

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016 and AS/NZS 5131:2016, Structural steelwork – Fabrication and erection, plus the requirements of the “Materials” and “Fabrication” sections of AS 4100:2020 Steel structures, or AS/NZS 5100.6:2017 Bridge design – Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of
ACRS Board:

Philip Sanders, Executive Director

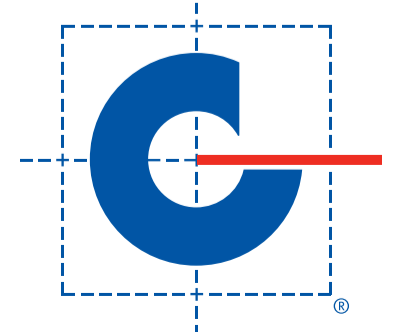
Valid until:

31 December 2021

First certified:

17 October 2019

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VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

*Products assessed by ACRS to AS/NZS 1163:2016
To be read in conjunction with Certificate Number: 191003*



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS

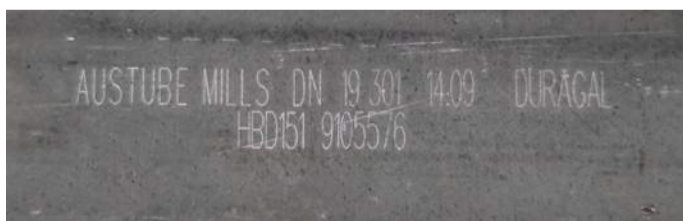
*Manufactured under exclusive agreement by Dalian Steelforce Hi-tech Ltd.
DALIAN, LIAONING, CHINA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by "✓", below and is entitled to use the ACRS mark with these products.

Cold-Formed Structural Steel Hollow Sections to AS/NZS 1163:2016

Structural Sections	Size	Gauge						
			C250	C250LO	C350	C350LO	C450	C450LO
RHS	50x20mm to 200x100mm	1.6 to 6.0mm			✓	✓	✓	✓
RHS	38X25mm to 200X100mm	1.6 to 6.0mm			✓	✓	✓	✓
SHS	20x20mm to 150x150mm	1.6 to 6.0mm	✓	✓	✓	✓	✓	✓
CHS	26.09mm to 219.1mm	2.0 to 6.4mm	✓	✓	✓	✓	✓	✓

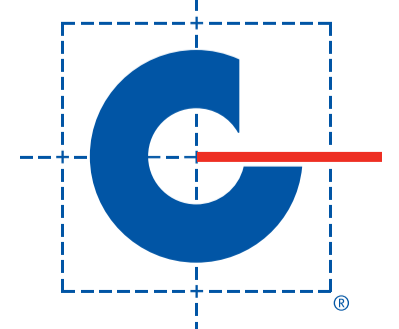
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VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

Certificate Number: 210501



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS

Manufactured under exclusive agreement by Dalian Zhongyi Metals Products Co. Ltd.
DALIAN, LIAONING, CHINA

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

Scope of Certification

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016 and AS/NZS 5131:2016, Structural steelwork – Fabrication and erection, plus the requirements of the “Materials” and “Fabrication” sections of AS 4100:2020 Steel structures, or AS/NZS 5100.6:2017 Bridge design – Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of
ACRS Board:

Philip Sanders, Executive Director

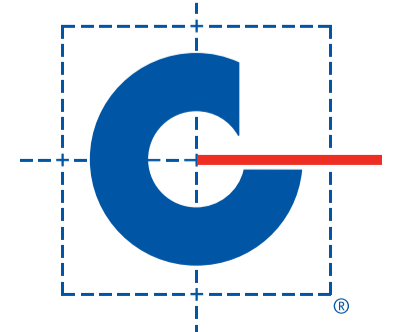
Valid until:

31 December 2021

First certified:

11 May 2021

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VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
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CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

*Products assessed by ACRS to AS/NZS 1163:2016
To be read in conjunction with Certificate Number: 210501*



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SHAPING POSSIBILITIES

AUSTUBE MILLS

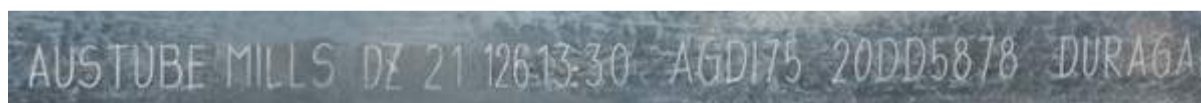
*Manufactured under exclusive agreement by Dalian Zhongyi Metals Products Co. Ltd.
DALIAN, LIAONING, CHINA*

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by "✓", below and is entitled to use the ACRS mark with these products.

Cold-Formed Structural Steel Hollow Sections to AS/NZS 1163:2016

Structural Sections	Size	Gauge						
			C250	C250LO	C350	C350LO	C450	C450LO
RHS	50x20mm to 40x80mm	1.6 to 2.5mm	✓	✓	✓	✓		
SHS	20x20mm to 60x60mm	1.6 to 2.5mm	✓	✓	✓	✓		
CHS	26.09mm to 48mm	1.6 to 2.5mm	✓	✓	✓	✓		

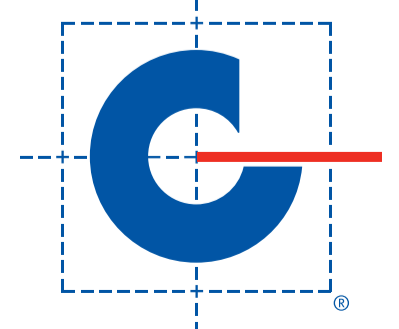
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VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

Certificate Number: 120504



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS
manufactured under exclusive agreement by Maruichi Steel Tube Ltd
SAKAI, OSAKA, JAPAN

has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme, and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

Scope of Certification

Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016 and AS/NZS 5131:2016, Structural steelwork – Fabrication and erection, plus the requirements of the “Materials” and “Fabrication” sections of AS 4100:2020 Steel structures, or AS/NZS 5100.6:2017 Bridge design – Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

Full details of the products for which certification has been achieved should be viewed at: www.steelcertification.com

By authority of
ACRS Board:

Philip Sanders, Executive Director

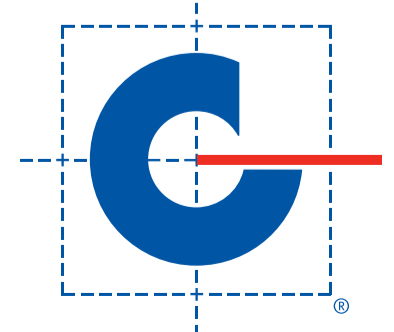
Valid until:

31 December 2021

First certified:

May 2012

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VALID TO 31 DEC
2021

Australasian Certification Authority
for Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION
www.steelcertification.com

CERTIFICATE OF PRODUCT PERFORMANCE Fabricated Product

*Products assessed by ACRS to AS/NZS 1163:2016
To be read in conjunction with Certificate Number: 120504*



AustubeMills
SHAPING POSSIBILITIES

AUSTUBE MILLS
manufactured under exclusive agreement by Maruichi Steel Tube Ltd
SAKAI, OSAKA, JAPAN

has satisfied the Authority that it complies with the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it manufactures products as indicated by "✓", below and is entitled to use the ACRS mark with these products.

Cold-Formed Structural Steel Hollow Sections to AS/NZS 1163:2016

Structural Sections	Size	Gauge	C250	C250L0	C350	C350L0	C450	C450L0
					✓	✓	✓	✓
RHS (Line 1)	250x150mm to 400x350mm	5.0 to 16.0mm			✓	✓	✓	✓
RHS (Line 2)	150x100mm to 200x150mm	6.0 to 10.0mm			✓	✓	✓	✓
SHS (Line 1)	200x200mm to 400x400mm	5.0 to 16.0mm			✓	✓	✓	✓
SHS (Line 2)	50x50mm to 150x150mm	6.0 to 10.0mm			✓	✓	✓	✓
CHS(Line 2)	100mm to 180mm	2.6 to 5.4mm	✓	✓	✓	✓		

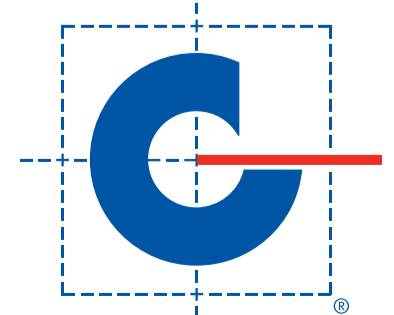
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