

3rd Quarter Emissions Testing Report 2017

OneSteel Recycling Hexham



NATA ACCREDITATION No. 2778 (14391)
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3rd Quarter Emissions Testing Report 2017

OneSteel Recycling Hexham

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1.0 Introduction

AECOM was appointed by OneSteel Recycling Pty Ltd to conduct a series of measurements to determine air emissions from the Shredder Bag house Stack (EPL Point 1) at the Hexham facility. Measurements were required for NSW EPA licence compliance (EPL No. 5345).

Testing was undertaken on 6 September 2017 to investigate emission concentrations for the following parameters:

- Fine Particulates (PM₁₀);
- Total Particulate (TP); and
- Hazardous Substances (Metals) including Lead and Mercury.

Laboratory analysis was undertaken by the following laboratories which hold NATA accreditation for the specified tests:

- Steel River Testing, laboratory NATA accreditation number 18079, performed the following analysis detailed in report number 14333-0-M & 14333-0-P:
 - Total Particulate (TP);
 - Fine Particulates (PM₁₀); and
 - Moisture.
- SGS Australia Pty Ltd NATA accreditation number 2562, performed the following analysis detailed in report number ME304008 R0:
 - Hazardous Substances (Metals).

2.0 Sampling Plane Requirements

The criteria for sampling planes are specified in AS 4323.1-1995 (R2014).

Table 1 Criteria for Selection of Sampling Planes (AS 4323.1)

Type of flow disturbance	Minimum distance upstream from disturbance, diameters (D)	Minimum distance downstream from disturbance, diameters (D)
Bend, connection, junction, direction change	>2D	>6D
Louvre, butterfly damper (partially closed or closed)	>3D	>6D
Axial fan	>3D	>8D (see Note)
Centrifugal fan	>3D	>6D

NOTE: The plane should be selected as far as practicable from a fan. Flow straighteners may be required to ensure the position chosen meets the check criteria listed in Items (a) to (f) below.

- a. *The gas flow is basically in the same direction at all points along each sampling traverse;*
- b. *The gas velocity at all sampling points is greater than 3 m/s;*
- c. *The gas flow profile at the sampling plane shall be steady, evenly distributed and not have a cyclonic component which exceeds an angle of 15° to the duct axis, when measured near the periphery of a circular sampling plane;*
- d. *The temperature difference between adjacent points of the survey along each sampling traverse is less than 10% of the absolute temperature, and the temperature at any point differs by less than 10% from the mean;*
- e. *The ratio of the highest to lowest pitot pressure difference shall not exceed 9:1 and the ratio of highest to lowest gas velocities shall not exceed 3:1. For isokinetic testing with the use of impingers, the gas velocity ratio across the sampling plane should not exceed 1.6:1; and*
- f. *The gas temperature at the sampling plane should preferably be above the dewpoint.*

With the exception of point 'b', the sampling plane was in accordance with AS4323.1. The gas stream velocities at each sampling point were found to be 2.4 m/s. Please note that the bag house was not running at full capacity at the time of testing.

3.0 Methodology

3.1 NATA Accredited Methods

The following methods are accredited with the National Association of Testing Authorities (NATA) (accreditation number 2778 (14391)) and are approved for the sampling and analysis of gases. Specific details of the methods are available on request.

All sampling and analysis is conducted according to the methods in **Table 2**.

Table 2 AECOM NATA Endorsed Methods

NSW EPA Approved Methods	USEPA Methods	Method Title
AS4323.1 (NSW EPA TM-1)	USEPA (2000) Method 1	Selection of sampling positions
AS4323.2 (NSW EPA TM-15)	USEPA (2000) Method 5 under approved circumstances	Determination of total particulate matter – isokinetic manual sampling – gravimetric method
NSW EPA TM-2	USEPA (2000) Method 2 or 2C or USEPA (1999) Method 2F or 2G or 2H (as appropriate)	Determination of stack gas velocity and volumetric flow rate (type s pitot tube)
NSW EPA TM-22	USEPA (2000) Method 4	Determination of moisture content in stack gases
NSW EPA TM-23	USEPA (2000) Method 3	Gas analysis for the determination of dry molecular weight
NSW EPA OM-5	USEPA (1997) Method 201 or 201A (as appropriate)	Determination of PM ₁₀ emissions
NSW EPA TM-12,13 and 14	USEPA Method 29	Determination of metal emissions from stationary sources

All parameters are reported adjusted to 0°C at 1 atmosphere and dry gas.

3.2 Equipment Calibration

AECOM has a calibration schedule to ensure the emission testing equipment is maintained in good order and with known calibration. Equipment used in this project was calibrated according to the procedures and frequency identified in the AECOM calibration schedule. Details of the schedule and the calibration calculations are available on request.

4.0 Sampling Location

4.1 Sampling Location Summary

Table 3 provides a summary of the location sampled by AECOM on 6 September 2017.

Table 3 Sampling Location Summary

Discharge Description	Shredder Baghouse Stack (EPL Point 1)
Duct Shape	Circular
Construction Material	Metal
Duct Diameter (mm)	760
Minimum No. Sampling Points	12
Sampling Ports	2
Min. Points/Traverse	6
Disturbance	No
Distance from Upstream Disturbance	6.6D
Type of Disturbance	Bend
Distance from Downstream Disturbance	2.6D
Type of Disturbance	Stack Exit
Ideal Sampling Location	Yes ²
Correction Factors Applied	No
Total No. Points Sampled	12
Points/Traverse	6
Sampling Performed to Standard ¹	Yes ²

¹ AS 4323.1 Section 4.1

² The sampling location was ideal in terms of flow disturbances, but did not comply with AS 4323.1 point b) as the corrected velocity of the gas at all sampling points was found to be 2.4 m/s (minimum 3m/s).
D = Diameters

5.0 Results

A summary of air emission test results is shown in **Table 4**. Detailed results along with gas stream properties during the testing period can be found in **Table 5**. Speciated Hazardous Substances (Metals) results are presented in **Table 6**. Emission concentrations are converted to standard conditions of 0°C, dry gas and 1 atm pressure for comparison with regulatory limits.

Field sheets and final calculations recorded during the project are attached as **Appendix A**. Laboratory reports can be referred to in **Appendix B**.

AECOM has a calculated limit of uncertainty in regards to results. The estimation of measurement uncertainty in source testing is conducted to provide an indication of the precision of the measurement result and a degree of confidence in the range of values the reported result may represent. The measurement of uncertainty has been calculated at $\pm 13.6\%$.

Table 4 Shredder Baghouse Emission Results Summary, 6 September 2017

Parameter	Emission Concentration (EPL Point 1)	Emission Concentration Limit
Total Particulate (TP) (mg/m ³)	0.81	100
Fine Particulate (PM ₁₀) (mg/m ³)	0.64	NA
Lead (mg/m ³)	0.0040	5.0
Mercury (mg/m ³)	<0.00016	1.0
Total Hazardous Substances (Metals) (mg/m ³)	0.048	NA

Results from testing conducted on EPL Point 1 on 6 September 2017 are below the regulatory limits listed in EPL 5345.

Table 5 Fine Particulate (PM₁₀), Total Particulate and Hazardous Substance (Metals) Results, 6 September 2017

Sampling Conditions:		
Stack internal diameter at test location	760 mm	
Stack gas temperature (average)	20.0 °C	293.2 K
Stack pressure (average)	1014 hPa	
Stack gas velocity (average, stack conditions)	2.4 m/s	
Stack gas flowrate (stack conditions)	1.1 m ³ /s	
Stack gas flowrate (0°C, dry gas, 1 atm pressure)	1.0 m ³ /s	
Fine Particulate (PM₁₀) Testing		
Test Period	10:32 -	11:50
Fine Particulate (PM ₁₀) Mass	0.60 mg	
Gas Volume Sampled	0.93 m ³	
Fine Particulate (PM ₁₀) Emission* ¹	0.64 mg/m ³	
Fine Particulate (PM ₁₀) Mass Emission Rate* ²	0.65 mg/s	
Regulatory Limit	NA	
Total Particulate Testing		
Test Period	10:32 -	11:50
Total Particulate Mass	0.80 mg	
Gas Volume Sampled	0.98 m ³	
Total Particulate Emission* ¹	0.81 mg/m ³	
Total Particulate Mass Emission Rate* ²	0.82 mg/s	
Regulatory Limit	100 mg/m ³	
Hazardous Substances (Metals) Testing		
Test Period	10:32 -	11:50
Hazardous Substances (Metals) Mass	0.060 mg	
Gas Volume Sampled	1.2 m ³	
Hazardous Substances (Metals) Emission* ¹	0.048 mg/m ³	
Hazardous Substances (Metals) Mass Emission Rate* ²	0.048 mg/s	
Regulatory Limit	NA	
Moisture Content (%)	0.6	
Gas Density (dry at 1 atmosphere)	1.29 kg/m³	
Dry Molecular Weight	28.8 g/g-mole	

Notes *1 Emission concentration at Standard conditions of 0°C, 1 atm, dry gas

*2 Mass emission rate determined from pre and post-test sampling flow measurements and the respective test moisture content. See Q_{std} in field sheets and final calculations "Stack Analysis - Final Calculations" for each test.

Table 6 Hazardous Substances (Metals) Elemental Analysis Results, 6 September 2017

Sample	Total Particulate Metals (mg)	Total Particulate Metals (mg/m ³)	Total Gaseous Metals (mg)	Total Gaseous Metals (mg/m ³)	Total Oxidisable Mercury (mg)	Total Oxidisable Mercury (mg/m ³)	Total (mg)	Total (mg/m ³)	Mass Emission Rate (mg/s)
Antimony	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Arsenic	<0.0003	<0.00024	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Beryllium	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Cadmium	0.037	0.030	<0.0002	<0.00016			0.037	0.030	0.03
Chromium	0.0024	0.0019	0.00070	0.00056			0.0030	0.0024	0.0024
Cobalt	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Copper	0.0035	0.0028	0.0003	0.00024			0.0040	0.0032	0.0032
Lead	0.0052	0.0042	0.0002	0.00016			0.0050	0.0040	0.004
Magnesium	<0.1402	<0.11	0.0050	0.0040			0.0050	0.0040	0.004
Manganese	0.0069	0.0056	0.0060	0.0048			0.010	0.0081	0.0081
Mercury	<0.0002	<0.00016	<0.0002	<0.00016	<0.0002	<0.00016	<0.0002	<0.00016	<0.00016
Nickel	0.0038	0.0031	0.0002	0.00016			0.0040	0.0032	0.0032
Selenium	0.0002	0.00016	<0.0004	<0.00032			0.00020	0.00016	0.00016
Thallium	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Tin	0.0003	0.00024	<0.0087	<0.007			0.00030	0.00024	0.00024
Vanadium	<0.003	<0.0024	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Zinc	<1.6002	<1.3	0.0031	0.0025			0.0031	0.0025	0.0025
Total Hazardous Metals*	0.056	0.045	0.0071	0.0057	<0.0002	<0.00016	0.060	0.048	0.048
Total Metals	0.059	0.048	0.016	0.012			0.072	0.058	0.058

* Total does not include Copper, Magnesium and Zinc as they are classed non-hazardous

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Appendix A

Field Sheets (17 pages)

Appendix A Field Sheets (17 pages)

Emission Measurement Calculations Spreadsheet**OneSteel Hexham**

AECOM's Project Number: 60493017


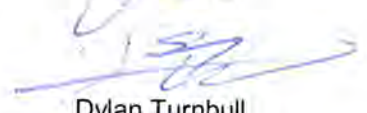
Emission Source: Shredder Stack

Date Sampled: 6-Sep-17

ANALYTE(S)	METHOD
Fine Particulate (PM10)	NSW EPA OM - 5
Total Particulate	NSW EPA TM - 15
Hazardous Substances (Metals)	NSW EPA TM - 12, 13 & 14

Observations made during testing period:

Sampling Performed By:


James Lang
Dylan Turnbull



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Emission Measurement Calculations Spreadsheet

Q4AN(EV)-332-FM31

STACK ANALYSIS - PRE-SAMPLING

Date: 6-Sep-17
 Client: OneSteel Hexham
 AECOM's Project No: 60493017
 Stack/Duct Description: Shredder Stack
 Test 1: Fine Particulate (PM10)
 Test 2: Total Particulate
 Test 3: Hazardous Substances (Metals)

Measurement/Observations				
Stack Internal Dimensions:				
Diameter		760 mm		Cross Sectional Area :
OR Length		Width		0.45 m ²
Length/Width (mm)				Minimum No. of
Equivalent Diameter		N/A mm		sampling points=
				12
Distance from sampling plane to nearest disturbances:			Total No. of sampling points =	
Upstream (m) =			12	
No. Diameters =			PM2.5/10=	
Type of Upstream Disturbance:			12	
Downstream (m) =			No. of sampling traverses/ports	
No. Diameters =			sampled =	
Type of Down Stream Disturbance:			2	
Stack Exit			PM2.5/10=	
			2	
			No. of sampling points on each	
			traverse/port =	
			6	
			PM2.5/10=	
			6	
Position of each sampling point, for each traverse:				Exclusion of any sample point numbers - comments:
A		B		
PM10/2.5 A			PM2.5/10 B	
No.	Distance from wall	S-type Pitot distances	Distance from wall	S-Type Pitot distances
1	33	3	33	3
2	111	81	111	81
3	225	195	225	195
4	535	505	535	505
5	649	619	649	619
6	727	697	727	697
7				
8				
9				
10				
11			Check of total points against minimum, (yes/no) - comments:	
12				
13				
14				
15				
16				
17				
18				
19			General Comments:	
20				
Signed: 			Checked: 	

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Emission Measurement Calculations Spreadsheet

Q4AN(EV)-332-FM31

STACK ANALYSIS - GAS COMPOSITION AND DENSITY PRE-SAMPLING

Date: 6-Sep-17
 Client: OneSteel Hexham
 AECOM's Project No: 60493017
 Stack/Duct Description: Shredder Stack
 Test 1: Fine Particulate (PM10)
 Test 2: Total Particulate
 Test 3: Hazardous Substances (Metals)

Sampling time start: 10:05		Sampling port No.: 1		
Measurement No.	Time sampled	CO (ppm), (dry)	O ₂ (%), (dry)	CO ₂ (%), (dry)
1	10:05	0	20.9	0.0
2	10:06	0	20.9	0.0
3	10:07	0	20.9	0.0
4	10:08	0	20.9	0.0
5	10:09	0	20.9	0.0
6	10:10	0	20.9	0.0
7	10:11	0	20.9	0.0
8	10:12	0	20.9	0.0
Averages:		0.0 ppm	20.9 %	0.0 %

Moisture content (M3): 0.98
 Moisture percentage (M2): 1.70 %

Measurements

CO: 0.0000 %,(dry)	N ₂ : 79.1 %,(dry)
CO ₂ : 0.0 %,(dry)	O ₂ : 20.9 %,(dry)
Gas Compositions converted to wet basis:	
CO: 0.0000 %,(wet)	N ₂ : 77.8 %,(wet)
CO ₂ : 0.0 %,(wet)	O ₂ : 20.5 %,(wet)
H ₂ O: 1.70 % (=M2)	
Therefore, stack gas density (GD) =	1.28 kg/m ³ (0°C, wet, 1 atm pressure)
Therefore, stack gas density (GD) =	1.29 kg/m ³ (0°C, dry, 1 atm pressure)

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Emission Measurement Calculations Spreadsheet

Q4AN(EV)-332-FM31

STACK ANALYSIS - GAS COMPOSITION AND DENSITY POST-SAMPLING

Date: 6-Sep-17
 Client: OneSteel Hexham
 AECOM's Project No: 60493017
 Stack/Duct Description: Shredder Stack
 Test 1: Fine Particulate (PM10)
 Test 2: Total Particulate
 Test 3: Hazardous Substances (Metals)

Sampling time start: 11:43		Sampling port No.: 1		
Measurement No.	Time sampled	CO (ppm), (dry)	O ₂ (%), (dry)	CO ₂ (%), (dry)
1	11:43	0	20.9	0.0
2	11:44	0	20.9	0.0
3	11:45	0	20.9	0.0
4	11:46	0	20.9	0.0
5	11:47	0	20.9	0.0
6	11:48	0	20.9	0.0
7	11:49	0	20.9	0.0
8	11:50	0	20.9	0.0
Averages:		0.0 ppm	20.9 %	0.0 %

Moisture content (M3): 0.99
 Moisture percentage (M2): 0.53 %

Measurements

CO: 0.0000 %,(dry)	N ₂ : 79.1 %,(dry)
CO ₂ : 0.0 %,(dry)	O ₂ : 20.9 %,(dry)
Gas Compositions converted to wet basis:	
CO: 0.0000 %,(wet)	N ₂ : 78.7 %,(wet)
CO ₂ : 0.0 %,(wet)	O ₂ : 20.8 %,(wet)
H ₂ O: 0.53 % (=M2)	
Therefore, stack gas density (GD) =	1.29 kg/m ³ (0°C, wet, 1 atm pressure)
Therefore, stack gas density (GD) =	1.29 kg/m ³ (0°C, dry, 1 atm pressure)

Emission Measurement Calculations Spreadsheet

Stack Analysis - Post Sampling Pitot Tube and Temperature Traverses

Date: 6-Sep-17
 Client: OneSteel Hexham
 AECOM's Project No: 60493017
 Stack/Duct Description: Shredder Stack
 Test 1: Fine Particulate (PM10)
 Test 2: Total Particulate
 Test 3: Hazardous Substances (Metals)

Time :	12:00	Barometric Pressure :	1014	hPa	
Page No. :	1 of 1	Pitot Correction Factor :	0.84		
Sampling Port No:	1 to 2	Stack Gas Density:	1.29	kg/m ³	
Pitot Tube Type :	S			(0 °C, Wet, 1 Atm)	
Sampling Position No.	Distance from far wall (mm)	Max. Differential Pressure ΔP, kilo Pascals	Max Temp. °C	Max Temp. (Ts) K	Corrected Velocity (Vs) m/s
1/1	3	0.005	21.0	294.2	2.4
1/2	81	0.005	21.0	294.2	2.4
1/3	195	0.005	21.0	294.2	2.4
1/4	505	0.005	21.0	294.2	2.4
1/5	619	0.005	21.0	294.2	2.4
1/6	697	0.005	21.0	294.2	2.4
2/1	3	0.005	21.0	294.2	2.4
2/2	81	0.005	21.0	294.2	2.4
2/3	195	0.005	21.0	294.2	2.4
2/4	505	0.005	21.0	294.2	2.4
2/5	619	0.005	21.0	294.2	2.4
2/6	697	0.005	21.0	294.2	2.4
Average					
			21.0	294.2	2.4

Static Pressure (Dwyer) (Pa): kPa
 Static Pressure (U-tube, if required) : 0.5 mm
 Absolute pressure in stack (hPa) : 1014.05 hPa

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Emission Measurement Calculations Spreadsheet

Q4AN(EV)-332-FM31

STACK ANALYSIS

SAMPLING OF METALS

Date: 6-Sep-17

Client: OneSteel Hexham

AECOM's Project No.: 60493017

Stack Description No.: Shredder Stack

Sample Nozzle No.: G12 Sample Nozzle Area (An): 11.31 x 10⁻⁵m²

Sampling Port No.: 1 to 2 Thimble No.: 0

Page No.: 1 of 1 Blank thimble No:

Leak Check (Pre-Sampling)

Meter start: 361.4588 Meter finish: 361.4588

Time start: 10:25 Time finish: 10:26

Leak Check (Post Sampling)

Meter start: 362.8302 Meter finish: 362.8302

Time start: 11:54 Time finish: 11:55

Therefore, leakage rate = no leak L/min Therefore, leakage rate = no leak L/min

(>0.1 l/min. is unacceptable)

(>0.1 l/min. is unacceptable)

Repeat:

Repeat:

Comments:

Comments:

Sampling Record Table

Barometric Pressure: 1014 hPa (start); 1014 hPa (finish)

Meter start: 361.4619 Time start: 10:32

Meter correction factor (GMf): 0.9900

Table with 8 columns: Sampling Position No., Stopwatch Time at Sampling Position, Distance from far wall (mm), Isokinetic Flowrate (L/min), Meter Inlet Temp. (°C), Meter Outlet Temp. (°C), Impinger Train Outlet Temp (°C), Flowrate Attained (Y/N). Rows 1/1 to 2/6 show data, Averages row shows 28.3, 21.5, no result.

Meter Finish: 362.8278 Time Finish: 11:50

Total Condensate collected: -5 ml Silica gel No(s) used: P5

Stack Analysis - Hazardous Substances Elemental Analysis Results

Date: 6-Sep-17 Client: OneSteel Hexham
 AECOM's Project No: 60493017 Stack/Duct Description: Shredder Stack

Metal	Particulate Metals Results	Gaseous Metals Results	Oxidisable Mercury Results		
	Front Half, Filter, Acetone Rinses and Acid Rinses (mg). Containers 1, 2 and 3	Back Half, Impingers + Acid Rinses (mg) Container 4	KO Impinger + Acid Rinses (mg) (5A)	KMnO ₄ /H ₂ SO ₄ + Rinses (mg) (5B)	Residue Rinse 8N HCl (mg) (If Required) (5C)
Antimony	<0.0002	<0.0002			
Arsenic	<0.0003	<0.0002			
Beryllium	<0.0002	<0.0002			
Cadmium	0.037	<0.0002			
Chromium	0.0024	0.0007			
Cobalt	<0.0002	<0.0002			
Copper	0.0035	0.0003			
Lead	0.0052	0.0002			
Magnesium	<0.1402	0.005			
Manganese	0.0069	0.006			
Mercury	<0.0002	<0.0002	<0.0002	<0.0002	<0.0002
Nickel	0.0038	0.0002			
Selenium	0.0002	<0.0004			
Thallium	<0.0002	<0.0002			
Tin	0.0003	<0.0087			
Vanadium	<0.003	<0.0002			
Zinc	<1.6002	0.0031			

Note: Where the blank has returned a less than value, half of this value was subtracted from the sample result as a blank correction ie for a blank value of <0.0005, 0.00025 was subtracted from the sample result.

* Total does not include Copper, Magnesium and Zinc as they are classed non-hazardous

Stack Analysis - Hazardous Substances Elemental Analysis Results Continued

Date: 6-Sep-17 Client: OneSteel Hexham
 AECOM's Project No: 60493017 Stack/Duct Description: Shredder Stack

Sample	Total Particulate Metals (mg)	Total Particulate Metals (mg/m ³)	Total Gaseous Metals (mg)	Total Gaseous Metals (mg/m ³)	Total Oxidisable Mercury (mg)	Total Oxidisable Mercury (mg/m ³)	Total (mg)	Total (mg/m ³)	Mass Emission Rate (mg/s)
Antimony	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Arsenic	<0.0003	<0.00024	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Beryllium	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Cadmium	0.037	0.030	<0.0002	<0.00016			0.037	0.030	0.03
Chromium	0.0024	0.0019	0.00070	0.00056			0.0030	0.0024	0.0024
Cobalt	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Copper	0.0035	0.0028	0.0003	0.00024			0.0040	0.0032	0.0032
Lead	0.0052	0.0042	0.0002	0.00016			0.0050	0.0040	0.004
Magnesium	<0.1402	<0.11	0.0050	0.0040			0.0050	0.0040	0.004
Manganese	0.0069	0.0056	0.0060	0.0048			0.010	0.0081	0.0081
Mercury	<0.0002	<0.00016	<0.0002	<0.00016	<0.0002	<0.00016	<0.0002	<0.00016	<0.00016
Nickel	0.0038	0.0031	0.0002	0.00016			0.0040	0.0032	0.0032
Selenium	0.0002	0.00016	<0.0004	<0.00032			0.00020	0.00016	0.00016
Thallium	<0.0002	<0.00016	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Tin	0.0003	0.00024	<0.0087	<0.007			0.00030	0.00024	0.00024
Vanadium	<0.003	<0.0024	<0.0002	<0.00016			<0.0002	<0.00016	<0.00016
Zinc	<1.6002	<1.3	0.0031	0.0025			0.0031	0.0025	0.0025
Total Hazardous Metals*	0.056	0.045	0.0071	0.0057	<0.0002	<0.00016	0.060	0.048	0.048
Total Metals	0.059	0.048	0.016	0.012			0.072	0.058	0.058

* Total does not include Copper, Magnesium and Zinc as they are classed non-hazardous

STACK ANALYSIS - FINAL CALCULATIONS

Fine Particulate (PM10)

(Calculations performed in accordance with relevant test method as defined on cover page)

Date: 6-Sep-17 Client: OneSteel Hexham
 AECOM's Project No: 60493017 Stack/Duct Description: Shredder Stack

(A) Sample gas volume at standard conditions

Metered volume (MV ₃):	1.0262 m ³	Average barometric pressure (P _{BARO}):	1014 hPa
Average gas meter temp. (T _{M,2}):	28.4 °C	Average pressure at meter (P _{M,2}):	1014.00 hPa
	301.6 K		

Sample gas volume (MV₄): (0°C, dry gas, 1 atm pressure): 0.9303 m³

(B) PM10 concentration at standard conditions

Blank thimble No.:	0	Blank weight:	g
Thimble No. used:	T521	PM10 Weight:	0.0006 g
Final PM10 Weight (Mp1):	0.00060 g		
PM10 Concentration (C1):	=M _{p1} /MV ₄ =		0.00064 g/m ³ (0°C, dry gas, 1atm pressure)

CO₂ Basis 12 % ;and C₂ = 0.64 mg/m³ (0°C, dry gas, 1atm pressure)
 Average CO₂%: 0.0 %

Therefore, C_c: = C_a x 12/CO₂% = 0.00064 g/m³ (0°C, dry gas, 1atm pressure, 12% CO₂)

;and C_{c1} = 0.64 mg/m³ (0°C, dry gas, 1atm pressure, 12% CO₂)

O₂ Basis 7 %
 Average O₂%: 20.9 %

Therefore, C_b: =C_a x (21 - O_{2ref}%)/(21 - O_{2mea}%) = 0.09 g/m³ (0°C, dry gas, 1atm pressure, 7% O₂)

;and C_{b1} = 90 mg/m³ (0°C, dry gas, 1atm pressure, 7% O₂)

(C) Moisture content

Silica Gel Number:	DT10		
V _v =	6.5 g (from laboratory report)	V _w =	-4 mL (=grams) (recorded on Laboratory Form 108)
Volume of Water Vapour Condensed (V _{wc(std)}) =	-0.0053		
Volume of Water Vapour Condensed (V _{wsg(std)}) =	0.0087		

Therefore, B_{ws} = $\frac{(V_{wc(std)} + V_{wsg(std)})}{(V_{wc(std)} + V_{wsg(std)} + V_{m(std)})}$

B_{ws} = 0.36 %

ANZ

Emission Measurement Calculations Spreadsheet

Q4AN(EV)-332-FM31

STACK ANALYSIS - FINAL CALCULATIONS CONTINUED

Fine Particulate (PM10)

(D) Gas Composition and Density (Re-calculation)

(i) Initial gas density for sampling:	1.28 kg/m ³ (from Laboratory Form 107)
(ii) Re-calculated gas density based on moisture content in (c):	1.27 kg/m ³ (0°C, wet, 1 atm pressure) 1.29 kg/m ³ (0°C, dry, 1 atm pressure)
(iii) Gas density at stack conditions =	(ii) x $\frac{(273.2)}{(273.2+T_s)}$ x $\frac{(P_s)}{(1013.25)}$
=	1.184 kg/m ³ (stack conditions, wet)

(E) Gas Velocities

(i) Average of pre-sampling velocities:	2.40 m/s
(ii) Average of post-sampling velocities:	2.40 m/s
(iii) Average of while-sampling velocities:	N/A m/s
(iv) Overall average of pre-sampling and post-sampling velocities (Vs):	2.40 m/s (stack conditions, wet) N/A m/s (stack conditions, wet)

(Note: (Vs) is from all individual data, **not** from (i) and (ii) alone.)

(F) Volumetric Flowrates (Reference Method US-EPA Method 2, NSW-EPA TM-2)

$$Q_{\text{stack}} = V_s \times A = 1.09 \text{ m}^3/\text{s} \text{ (stack conditions)}$$

$$Q_{\text{std}} = Q_{\text{stack}} \times \frac{P_s}{P_{\text{std}}} \times \frac{(T_{\text{std}})}{(T_s)} \times \frac{(100 - B_w)}{100}$$

$$Q_{\text{std}} = 1.0 \text{ m}^3/\text{s} \text{ (0°C, dry gas, 1 atm pressure)}$$

(G) Mass Emission Rate

$$R_m = C_{1a} \times Q_{\text{std}} = 0.00065 \text{ g/s (0°C, dry gas, 1 atm pressure)}$$

$$= 0.65 \text{ mg/s (0°C, dry gas, 1 atm pressure)}$$

STACK ANALYSIS - FINAL CALCULATIONS

Total Particulate

(Calculations performed in accordance with relevant test method as defined on cover page)

Date: 6-Sep-17 Client: OneSteel Hexham
 AECOM's Project No: 60493017 Stack/Duct Description: Shredder Stack

(A) Sample gas volume at standard conditions

Metered volume (MV ₃):	1.0944 m ³	Average barometric pressure (P _{BARO}):	1014 hPa
Average gas meter temp. (T _{M,2}):	31.5 °C	Average pressure at meter (P _{M,2}):	1014.00 hPa
	304.7 K		
Sample gas volume (MV ₄); (0°C, dry gas, 1 atm pressure):	0.9820 m ³		

(B) Total Particulate concentration at standard conditions

Blank thimble No.:		Blank weight:	g
Thimble No. used:	T506	Total Particulate Weight:	0.0008 g
Final Total Particulate Weight (Mp1):	0.00080 g		
Total Particulate Concentration (C1):	=M _{p1} /MV ₄ =	0.00081 g/m ³ (0°C, dry gas, 1atm pressure)	
		and C ₂ =	0.81 mg/m ³ (0°C, dry gas, 1atm pressure)
CO ₂ Basis	12 %		
Average CO ₂ %:	0.0 %		

Therefore, C _c :	= C _a x 12/CO ₂ % =	0.00081 g/m ³ (0°C, dry gas, 1atm pressure, 12% CO ₂)
	and C _{c1} =	0.81 mg/m ³ (0°C, dry gas, 1atm pressure, 12% CO ₂)
O ₂ Basis	7 %	
Average O ₂ %:	20.9 %	
Therefore, C _b :	=C _a x (21 - O _{2ref} %)/(21 - O _{2mea} %)	0.11 g/m ³ (0°C, dry gas, 1atm pressure, 7% O ₂)
	and C _{b1} =	110 mg/m ³ (0°C, dry gas, 1atm pressure, 7% O ₂)

(C) Moisture content

Silica Gel Number:	L20		
V _v =	8.3 g (from laboratory report)	V _w =	-6 mL (=grams) (recorded on Laboratory Form 108)
Volume of Water Vapour Condensed (V _{wc(std)}) =	-0.0080		
Volume of Water Vapour Condensed (V _{wsg(std)}) =	0.0111		
Therefore, B _{ws} =	$\frac{(V_{wc(std)} + V_{wsg(std)})}{(V_{wc(std)} + V_{wsg(std)} + V_{m(std)})}$		
B _{ws} =	0.31 %		

Emission Measurement Calculations Spreadsheet

STACK ANALYSIS - FINAL CALCULATIONS CONTINUED

Total Particulate

(D) Gas Composition and Density (Re-calculation)

- (i) Initial gas density for sampling: 1.28 kg/m³ (from Laboratory Form 107)
- (ii) Re-calculated gas density based on moisture content in (c):
 - 1.27 kg/m³ (0°C, wet, 1 atm pressure)
 - 1.29 kg/m³ (0°C, dry, 1 atm pressure)
- (iii) Gas density at stack conditions =
 - (ii) x $\frac{(273.2)}{(273.2+T_s)} \times \frac{(P_s)}{(1013.25)}$
 - = 1.184 kg/m³ (stack conditions, wet)

(E) Gas Velocities

- (i) Average of pre-sampling velocities: 2.40 m/s
 - (ii) Average of post-sampling velocities: 2.40 m/s
 - (iii) Average of while-sampling velocities: N/A m/s
 - (iv) Overall average of pre-sampling and post-sampling velocities (Vs):
 - 2.40 m/s (stack conditions, wet)
 - N/A m/s (stack conditions, wet)
- (Note: (Vs) is from all individual data, **not** from (i) and (ii) alone.)

(F) Volumetric Flowrates (Reference Method US-EPA Method 2, NSW-EPA TM-2)

Qstack = Vs x A = 1.09 m³/s (stack conditions)

Qstd = Qstack x $\frac{P_s}{(P_{std})} \times \frac{(T_{std})}{(T_s)} \times \frac{(100 - B_w)}{100}$

Qstd = 1.0 m³/s (0°C, dry gas, 1 atm pressure)

(G) Mass Emission Rate

Rm = C_{1a} x Qstd = 0.00082 g/s (0°C, dry gas, 1 atm pressure)
 = 0.82 mg/s (0°C, dry gas, 1 atm pressure)

STACK ANALYSIS - FINAL CALCULATIONS

Hazardous Substances (Metals)

(Calculations performed in accordance with relevant test method as defined on cover page)

Date: 6-Sep-17 Client: OneSteel Hexham
 AECOM's Project No: 60493017 Stack/Duct Description: Shredder Stack

(A) Sample gas volume at standard conditions

Metered volume (MV₃): 1.3522 m³ Average barometric pressure (P_{BARO}): 1014 hPa
 Average gas meter temp. (T_{M,2}): 24.9 °C
 298.1 K Average pressure at meter (P_{M,2}): 1014.00 hPa
 Sample gas volume (MV₄); (0°C, dry gas, 1 atm pressure): 1.2402 m³

(B) Metals concentration at standard conditions

Blank thimble No.: Blank weight: g
 Thimble No. used: 0 Metals Weight: 0.000060 g
 Final Metals Weight (Mp1): 0.00006 g
 Metals Concentration (C1): =M_{p1}/MV₄= 0.000048 g/m³ (0°C, dry gas, 1atm pressure)
 ;and C₂ = 0.048 mg/m³ (0°C, dry gas, 1atm pressure)
 CO₂ Basis 12 %
 Average CO₂%: 0.0 %

Therefore, C_c: = C_a x 12/CO₂% = 0.000048 g/m³ (0°C, dry gas, 1atm pressure, 12% CO₂)
 ;and C_{c1} = 0.048 mg/m³ (0°C, dry gas, 1atm pressure, 12% CO₂)

O₂ Basis 7 %
 Average O₂%: 20.9 %
 Therefore, C_b: = C_a x (21 - O_{2ref}%)/(21 - O_{2mea}%) = 0.0067 g/m³ (0°C, dry gas, 1atm pressure, 7% O₂)
 ;and C_{b1} = 6.7 mg/m³ (0°C, dry gas, 1atm pressure, 7% O₂)

(C) Moisture content

Silica Gel Number: P5
 V_v = 13.7 g (from laboratory report) V_w = -5 mL (=grams) (recorded on Laboratory Form 108)
 Volume of Water Vapour Condensed (V_{wc(std)}) = -0.0067
 Volume of Water Vapour Condensed (V_{wsg(std)}) = 0.0183
 Therefore, B_{ws} = $\frac{(V_{wc(std)} + V_{wsg(std)})}{(V_{wc(std)} + V_{wsg(std)} + V_{m(std)})}$
 B_{ws} = 0.93 %

Emission Measurement Calculations Spreadsheet

STACK ANALYSIS - FINAL CALCULATIONS CONTINUED

Hazardous Substances (Metals)

(D) Gas Composition and Density (Re-calculation)

- (i) Initial gas density for sampling: 1.28 kg/m³ (from Laboratory Form 107)
- (ii) Re-calculated gas density based on moisture content in (c):
 - 1.27 kg/m³ (0°C, wet, 1 atm pressure)
 - 1.29 kg/m³ (0°C, dry, 1 atm pressure)
- (iii) Gas density at stack conditions =
 - (ii) x $\frac{(273.2)}{(273.2+T_s)}$ x $\frac{(P_s)}{(1013.25)}$
 - = 1.184 kg/m³ (stack conditions, wet)

(E) Gas Velocities

- (i) Average of pre-sampling velocities: 2.40 m/s
 - (ii) Average of post-sampling velocities: 2.40 m/s
 - (iii) Average of while-sampling velocities: N/A m/s
 - (iv) Overall average of pre-sampling and post-sampling velocities (Vs):
 - 2.40 m/s (stack conditions, wet)
 - N/A m/s (stack conditions, wet)
- (Note: (Vs) is from all individual data, **not** from (i) and (ii) alone.)

(F) Volumetric Flowrates (Reference Method US-EPA Method 2, NSW-EPA TM-2)

Q_{stack} = V_s x A = 1.09 m³/s (stack conditions)

Q_{std} = Q_{stack} x $\frac{P_s}{(P_{std})}$ x $\frac{(T_{std})}{(T_s)}$ x $\frac{(100 - B_w)}{100}$

Q_{std} = 1.0 m³/s (0°C, dry gas, 1 atm pressure)

(G) Mass Emission Rate

R_m = C_{1a} x Q_{std} = 0.000048 g/s (0°C, dry gas, 1 atm pressure)
 = 0.048 mg/s (0°C, dry gas, 1 atm pressure)

EMISSION MONITORING RESULTS, SHREDDER STACK ONESTEEL HEXHAM 6-Sep-17 FINE PARTICULATE (PM10) TOTAL PARTICULATE HAZARDOUS SUBSTANCES (METALS)		
Sampling Conditions:		
Stack internal diameter at test location	760 mm	
Stack gas temperature (average)	20.0 °C	293.2 K
Stack pressure (average)	1014 hPa	
Stack gas velocity (average, stack conditions)	2.4 m/s	
Stack gas flowrate (stack conditions)	1.1 m ³ /s	
Stack gas flowrate (0°C, dry gas, 1 atm pressure)	1.0 m ³ /s	
Fine Particulate (PM10) Testing		
Test Period	10:32	- 11:50
Fine Particulate (PM10) Mass	0.60 mg	
Gas Volume Sampled	0.93 m ³	
Fine Particulate (PM10) Emission*1	0.64 mg/m ³	
Fine Particulate (PM10) Mass Emission Rate*2	0.65 mg/s	
Regulatory Limit	NA	
Total Particulate Testing		
Test Period	10:32	- 11:50
Total Particulate Mass	0.80 mg	
Gas Volume Sampled	0.98 m ³	
Total Particulate Emission*1	0.81 mg/m ³	
Total Particulate Mass Emission Rate*2	0.82 mg/s	
Regulatory Limit	100 mg/m ³	
Hazardous Substances (Metals) Testing		
Test Period	10:32	- 11:50
Hazardous Substances (Metals) Mass	0.060 mg	
Gas Volume Sampled	1.2 m ³	
Hazardous Substances (Metals) Emission*1	0.048 mg/m ³	
Hazardous Substances (Metals) Mass Emission Rate*2	0.048 mg/s	
Regulatory Limit	NA	
Moisture Content (%)		
	0.6	
Gas Density (dry at 1 atmosphere)		
	1.29 kg/m ³	
Dry Molecular Weight		
	28.8 g/g-mole	

Notes *1 Emission concentration at Standard conditions of 0°C, 1 atm, dry gas

*2 Mass emission rate determined from pre and post test sampling flow measurements and the respective test moisture content. See Q_{std} in field sheets and final calculations "Stack Analysis - Final Calculations" for each test.

Appendix B

Laboratory Results
(8 pages)

Appendix B Laboratory Results (8 pages)

Steel River Testing

5/11 McIntosh Drive, Mayfield West, NSW 2304

Phone: 02 49677880

STACK EMISSION - MOISTURE REPORT

Origin: AECOM - Newcastle

Report : 14333-0-M

Page 1 of 1

Project: 60493017

Description : Stack Emission Samples

Date : 11-Sep-17

Received: 06-Sep-17

Report To : Cye Buckland

Copy to: FILE

17 Warabrook Blvd, Warabrook NSW 2304

Jar ID	Moisture (g)
DT10	6.5
L20	8.3
P5	13.7



NATA Accredited Laboratory 18079

Accredited for compliance with
ISO/IEC 17025 - Testing

Reported By: M. Campbell

Michael Campbell

Determined in Accordance With:
Moisture content in stack gases by gravimetric
using in-house M301

Steel River Testing

5/11 McIntosh Drive, Mayfield West, NSW 2304
Phone: 02 49677880

STACK EMISSION - PARTICULATES REPORT

Origin: AECOM - Newcastle
Project: 60493017
Report : 14333-0-P Page 1 of 1
Description : Stack Emission Samples
Received: 06-Sep-17
Date : 11-Sep-17
Report To : Cye Buckland
17 Warabrook Blvd, Warabrook NSW 2304
Copy to: FILE

Thimble ID		Volume (mL)	Total Particulate Matter (g)
T506	Filter	-	0.0008
T521	Filter	-	0.0006



NATA Accredited Laboratory 18079
Accredited for compliance with
ISO/IEC 17025 - Testing

Note : *Sampled by Client*

Reported By: M. Campbell

Michael Campbell

Determined in Accordance With:
Particulate matter - total in stack gases by
gravimetric using in-house M300;
Acetone/Water Rinse using AS4323.2

CLIENT DETAILS

Contact **Cye Buckland**
Client **AECOM Australia Pty Ltd**
Address **Level 21, 420 George Street
(PO BOX Q410, QVB Post Office SYDNEY NSW
1230)
SYDNEY NSW 2000**
Telephone **02 8295 3600**
Facsimile **02 8934 0001**
Email **cye.buckland@aecom.com**
Project **60493017/2.1**
Order Number **60493017/2.1**
Samples **12**

LABORATORY DETAILS

Manager **Adam Atkinson**
Laboratory **SGS Melbourne EH&S**
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SGS Reference **ME304008 R0**
Date Received **07 Sep 2017**
Date Reported **18 Sep 2017**

COMMENTS

Accredited for compliance with ISO/IEC 17025- Testing. NATA accredited laboratory 2562(14420).

SIGNATORIES

MING

Weiming Dai
Inorganic Supervisor

	Sample Number	ME304008.001	ME304008.002	ME304008.003	ME304008.004
	Sample Matrix	Filter	Filter	Impinger solution	Impinger solution
	Sample Date	06 Sep 2017	22 Aug 2017	06 Sep 2017	08 Sep 2017
	Sample Name	Metals 1	Metals 12	Metals 3	Metals 4
Parameter	Units	LOR			

Metals in Filters M29 ETC MA-1400.FL.M29.02 USEPA M29 Method: EPA29_FILT Tested: 15/9/2017

Element	Units	ME304008.001	ME304008.002	ME304008.003	ME304008.004
Sb	µg total	0.2	<0.2	<0.2	-
As	µg total	0.2	<0.2	0.3	-
Be	µg total	0.2	<0.2	<0.2	-
Cd	µg total	0.2	36	<0.2	-
Cr	µg total	0.2	2.6	0.6	-
Co	µg total	0.2	<0.2	<0.2	-
Cu	µg total	0.2	1.4	<0.2	-
Pb	µg total	0.2	0.6	0.4	-
Mg	µg total	2	94	140	-
Mn	µg total	0.2	2.5	0.7	-
Hg	µg total	0.2	<0.2	<0.2	-
Ni	µg total	0.2	3.3	<0.2	-
Se	µg total	0.2	0.7	0.4	-
Tl	µg total	0.2	<0.2	<0.2	-
Sn	µg total	0.2	0.2	<0.2	-
V	µg total	0.2	<0.2	3.0	-
Zn	µg total	0.2	900	1600	-

Metals in Impingers M29 ETC MA-1400.IMP.M29.06 (ug total) Method: EPA29_METIMP Tested: 15/9/2017

Element	Units	ME304008.001	ME304008.002	ME304008.003	ME304008.004
Sb	µg total	0.1	-	-	<0.1
As	µg total	0.1	-	-	<0.1
Be	µg total	0.1	-	-	<0.1
Cd	µg total	0.1	-	-	0.9
Cr	µg total	0.1	-	-	0.4
Co	µg total	0.1	-	-	<0.1
Cu	µg total	0.1	-	-	2.2
Pb	µg total	0.1	-	-	5.0
Mg	µg total	0.1	-	-	9.1
Mn	µg total	0.1	-	-	5.1
Hg	µg total	0.1	-	-	<0.1
Ni	µg total	0.1	-	-	0.6
Se	µg total	0.1	-	-	<0.1
Tl	µg total	0.1	-	-	<0.1
Sn	µg total	0.1	-	-	0.2
V	µg total	0.1	-	-	<0.1
Zn	µg total	0.1	-	-	37
Sample Volume*	mL	-	-	-	100

Sample Number	ME304008.005	ME304008.006	ME304008.007	ME304008.008
Sample Matrix	Impinger solution	Impinger solution	Impinger solution	Impinger solution
Sample Date	22 Aug 2017	22 Aug 2017	06 Sep 2017	06 Sep 2017
Sample Name	Metals 8A	Metals 9	Metals 5A	Metals 5C
Parameter	Units	LOR		

Metals in Filters M29 ETC MA-1400.FL.M29.02 USEPA M29 Method: EPA29_FILT Tested: 15/9/2017

Parameter	Units	LOR	ME304008.005	ME304008.006	ME304008.007	ME304008.008
Sb	µg total	0.2	-	-	-	-
As	µg total	0.2	-	-	-	-
Be	µg total	0.2	-	-	-	-
Cd	µg total	0.2	-	-	-	-
Cr	µg total	0.2	-	-	-	-
Co	µg total	0.2	-	-	-	-
Cu	µg total	0.2	-	-	-	-
Pb	µg total	0.2	-	-	-	-
Mg	µg total	2	-	-	-	-
Mn	µg total	0.2	-	-	-	-
Hg	µg total	0.2	-	-	-	-
Ni	µg total	0.2	-	-	-	-
Se	µg total	0.2	-	-	-	-
Tl	µg total	0.2	-	-	-	-
Sn	µg total	0.2	-	-	-	-
V	µg total	0.2	-	-	-	-
Zn	µg total	0.2	-	-	-	-

Metals in Impingers M29 ETC MA-1400.IMP.M29.06 (ug total) Method: EPA29_METIMP Tested: 14/9/2017

Parameter	Units	LOR	ME304008.005	ME304008.006	ME304008.007	ME304008.008
Sb	µg total	0.1	<0.1	<0.1	-	-
As	µg total	0.1	<0.1	<0.1	-	-
Be	µg total	0.1	<0.1	<0.1	-	-
Cd	µg total	0.1	<0.1	<0.1	-	-
Cr	µg total	0.1	<0.1	<0.1	-	-
Co	µg total	0.1	<0.1	<0.1	-	-
Cu	µg total	0.1	<0.1	<0.1	-	-
Pb	µg total	0.1	<0.1	<0.1	-	-
Mg	µg total	0.1	0.2	0.3	-	-
Mn	µg total	0.1	<0.1	16	-	-
Hg	µg total	0.1	<0.1	<0.1	<0.1	<0.1
Ni	µg total	0.1	<0.1	<0.1	-	-
Se	µg total	0.1	0.1	0.3	-	-
Tl	µg total	0.1	<0.1	<0.1	-	-
Sn	µg total	0.1	<0.1	8.7	-	-
V	µg total	0.1	<0.1	<0.1	-	-
Zn	µg total	0.1	0.2	<0.1	-	-
Sample Volume*	mL	-	300	200	100	260

Sample Number	ME304008.009	ME304008.010	ME304008.011	ME304008.012
Sample Matrix	Impinger solution	Impinger solution	KMnO4	KMnO4
Sample Date	22 Aug 2017	22 Aug 2017	06 Sep 2017	22 Aug 2017
Sample Name	Metals 8B	Metals 11	Metals 5B	Metals 10

Parameter	Units	LOR				
Metals in Filters M29 ETC MA-1400.FL.M29.02 USEPA M29 Method: EPA29_FILT Tested: 15/9/2017						
Sb	µg total	0.2	-	-	-	-
As	µg total	0.2	-	-	-	-
Be	µg total	0.2	-	-	-	-
Cd	µg total	0.2	-	-	-	-
Cr	µg total	0.2	-	-	-	-
Co	µg total	0.2	-	-	-	-
Cu	µg total	0.2	-	-	-	-
Pb	µg total	0.2	-	-	-	-
Mg	µg total	2	-	-	-	-
Mn	µg total	0.2	-	-	-	-
Hg	µg total	0.2	-	-	-	-
Ni	µg total	0.2	-	-	-	-
Se	µg total	0.2	-	-	-	-
Tl	µg total	0.2	-	-	-	-
Sn	µg total	0.2	-	-	-	-
V	µg total	0.2	-	-	-	-
Zn	µg total	0.2	-	-	-	-

Parameter	Units	LOR				
Metals in Impingers M29 ETC MA-1400.IMP.M29.06 (ug total) Method: EPA29_METIMP Tested: 14/9/2017						
Sb	µg total	0.1	-	-	-	-
As	µg total	0.1	-	-	-	-
Be	µg total	0.1	-	-	-	-
Cd	µg total	0.1	-	-	-	-
Cr	µg total	0.1	-	-	-	-
Co	µg total	0.1	-	-	-	-
Cu	µg total	0.1	-	-	-	-
Pb	µg total	0.1	-	-	-	-
Mg	µg total	0.1	-	-	-	-
Mn	µg total	0.1	-	-	-	-
Hg	µg total	0.1	<0.1	<0.1	<0.1	<0.1
Ni	µg total	0.1	-	-	-	-
Se	µg total	0.1	-	-	-	-
Tl	µg total	0.1	-	-	-	-
Sn	µg total	0.1	-	-	-	-
V	µg total	0.1	-	-	-	-
Zn	µg total	0.1	-	-	-	-
Sample Volume*	mL	-	98	250	400	100

MB blank results are compared to the Limit of Reporting
 LCS and MS spike recoveries are measured as the percentage of analyte recovered from the sample compared the the amount of analyte spiked into the sample.
 DUP and MSD relative percent differences are measured against their original counterpart samples according to the formula : *the absolute difference of the two results divided by the average of the two results as a percentage*. Where the DUP RPD is 'NA' , the results are less than the LOR and thus the RPD is not applicable.

Metals in Filters M29 ETC MA-1400.FL.M29.02 USEPA M29 Method: EPA29_FILT

Parameter	QC Reference	Units	LOR	MB	LCS %Recovery
Sb	LB015573	µg total	0.2	<0.2	NA
As	LB015573	µg total	0.2	<0.2	NA
Be	LB015573	µg total	0.2	<0.2	NA
Cd	LB015573	µg total	0.2	<0.2	NA
Cr	LB015573	µg total	0.2	<0.2	NA
Co	LB015573	µg total	0.2	<0.2	NA
Cu	LB015573	µg total	0.2	<0.2	NA
Pb	LB015573	µg total	0.2	<0.2	NA
Mg	LB015573	µg total	2	<2	NA
Mn	LB015573	µg total	0.2	<0.2	NA
Hg	LB015573	µg total	0.2	<0.2	NA
Ni	LB015573	µg total	0.2	<0.2	NA
Se	LB015573	µg total	0.2	<0.2	NA
Tl	LB015573	µg total	0.2	<0.2	NA
Sn	LB015573	µg total	0.2	<0.2	NA
V	LB015573	µg total	0.2	<0.2	NA
Zn	LB015573	µg total	0.2	<0.2	NA

Metals in Impingers M29 ETC MA-1400.IMP.M29.06 (ug total) Method: EPA29_METIMP

Parameter	QC Reference	Units	LOR	MB	LCS %Recovery
Sb	LB015642	µg total	0.1	<0.1	100%
As	LB015642	µg total	0.1	<0.1	101%
Be	LB015642	µg total	0.1	<0.1	106%
Cd	LB015642	µg total	0.1	<0.1	102%
Cr	LB015642	µg total	0.1	<0.1	105%
Co	LB015642	µg total	0.1	<0.1	102%
Cu	LB015642	µg total	0.1	<0.1	104%
Pb	LB015642	µg total	0.1	<0.1	103%
Mg	LB015642	µg total	0.1	<0.1	114%
Mn	LB015642	µg total	0.1	<0.1	102%
Hg	LB015642	µg total	0.1	<0.1	100%
Ni	LB015642	µg total	0.1	<0.1	104%
Se	LB015642	µg total	0.1	<0.1	98%
Tl	LB015642	µg total	0.1	<0.1	102%
Sn	LB015642	µg total	0.1	<0.1	101%
V	LB015642	µg total	0.1	<0.1	103%
Zn	LB015642	µg total	0.1	<0.1	107%
Sample Volume*	LB015642	mL	-	1.0	NA

METHOD

METHODOLOGY SUMMARY

EPA 29

Analysis of acid-leachable metals by Inductively Coupled Plasma-Mass Spectrometer (ICP-MS). This method is based on USEPA 3051A, USEPA M29, and USEPA 6020A.

Filters are digested using the appropriate sample preparation methods.

A representative sample is extracted in concentrated acid using microwave heating by the CEM -MarsXPress (with Built-in USEPA method) Microwave Digestion system. The sample and acid are placed in a microwave vessel (TFM), which is then capped and heated in the microwave unit. After cooling, the vessel contents are diluted with DI water, then filtered/settled/centrifuged and analysed by ICP MS.

EPA29

This method covers the analysis of acid-leachable metals by Inductively Coupled Plasma-Mass Spectrometer (ICP-MS). This method is based on USEPA M29, USEPA 3015A and USEPA 6020A.

Prior to analysis, samples are be solubilised or digested using the appropriate sample preparation methods.

FOOTNOTES

IS	Insufficient sample for analysis.	LOR	Limit of Reporting
LNR	Sample listed, but not received.	↑↓	Raised or Lowered Limit of Reporting
*	NATA accreditation does not cover the performance of this service.	QFH	QC result is above the upper tolerance
**	Indicative data, theoretical holding time exceeded.	QFL	QC result is below the lower tolerance
		-	The sample was not analysed for this analyte
		NVL	Not Validated

Samples analysed as received.
Solid samples expressed on a dry weight basis.

Where "Total" analyte groups are reported (for example, Total PAHs, Total OC Pesticides) the total will be calculated as the sum of the individual analytes, with those analytes that are reported as <LOR being assumed to be zero. The summed (Total) limit of reporting is calculated by summing the individual analyte LORs and dividing by two. For example, where 16 individual analytes are being summed and each has an LOR of 0.1 mg/kg, the "Totals" LOR will be 1.6 / 2 (0.8 mg/kg). Where only 2 analytes are being summed, the "Total" LOR will be the sum of those two LORs.

Some totals may not appear to add up because the total is rounded after adding up the raw values.

If reported, measurement uncertainty follow the ± sign after the analytical result and is expressed as the expanded uncertainty calculated using a coverage factor of 2, providing a level of confidence of approximately 95%, unless stated otherwise in the comments section of this report.

Results reported for samples tested under test methods with codes starting with ARS-SOP, radionuclide or gross radioactivity concentrations are expressed in becquerel (Bq) per unit of mass or volume or per wipe as stated on the report. Becquerel is the SI unit for activity and equals one nuclear transformation per second.

Note that in terms of units of radioactivity:

- a. 1 Bq is equivalent to 27 pCi
- b. 37 MBq is equivalent to 1 mCi

For results reported for samples tested under test methods with codes starting with ARS-SOP, less than (<) values indicate the detection limit for each radionuclide or parameter for the measurement system used. The respective detection limits have been calculated in accordance with ISO 11929.

The QC criteria are subject to internal review according to the SGS QAQC plan and may be provided on request or alternatively can be found here : <http://www.sgs.com.au/~media/Local/Australia/Documents/Technical/20Documents/MP-AU-ENV-QU-022%20QA%20OC%20Plan.pdf>

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