

## Quality Assurance Certificate

### Strata Control Welded Mesh

Strata control welded mesh supplied by OneSteel Reinforcing is manufactured under carefully controlled conditions to ensure the product meets the requirements of the Australian mining industry.

All wire and rod used in the strata control mesh is purchased from quality endorsed companies that are operating within AS/NZ ISO 9001-2000. Manufacturing of the strata control mesh is conducted at OneSteel Reinforcing's Revesby and Acacia Ridge plants, both of which are certified under AS/NZ ISO 9001-2000.

Strata control mesh is tested regularly and must achieve minimum quality standards as shown in the following table:

Mesh Type	Weld Torque [Nm]	Weld Shear [kN]	Wire UTS [MPa]
Coal Modules and Straps	35	7.5	500
G444#### B444####	25 25	5.0 5.0	450 500
G445#### B445####	35 35	7.0 7.5	450 500
G445A####	45	8.0	450
<b>Test frequency :</b> Torque – every 300 sheets or change of product. Weld Shear – every 600 sheets or change of product.  <b>Note :</b> All welds across the width of the sheet are tested. Weld shear strength is a minimum test requirement. Torque tests not completed on all products.  * - Nominal			

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